

## Proceed as follows:

- Switch off the power supply.
- Simultaneously press the two release buttons on the top and bottom of the electronic module.
- Pull the electronic module out from the terminal module at the front (fig.1.1).

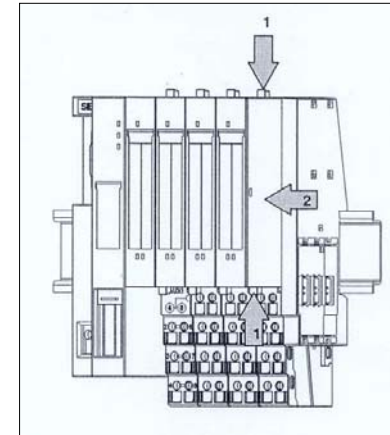


Fig. 1.1 : Removing I/O-module

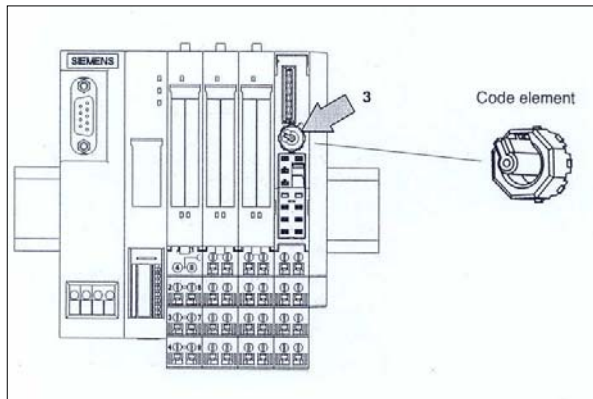


Fig. 1.2 : Code element on terminal module

- Remove the code element of the new electronic module. The code element of the old electronic module is still in the terminal module on the rack (fig.1.2).

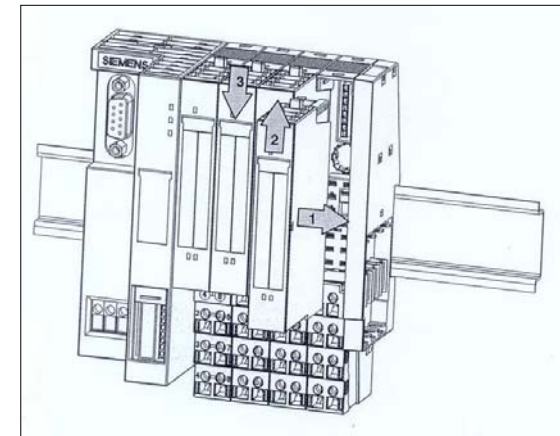


Fig. 1.3 : Inserting I/O-module

- Insert the electronic module in the terminal module until you hear it snap into place (fig.1.3).
- If it isn't possible to push the electronic module in the terminal module, you inserted the wrong type of electronic module .